

Date: Friday, 23/01/2009 7:18:57 AM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	45095		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251064
<b>This Issue</b> :	23/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D212-725-1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	42620	<b>Drawing Revision</b> :	
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	29/01/2009
<b>Written By</b> :			<b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :			
<b>Comment</b> :			

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-064 with Dart IPP D212-725-1-064"

Send a copy of this IPP

*u 09-01-23*

2.0	D2127251064	Stiffener
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-064	Stiffener	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-064 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:18:58 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45095

Part Number: D2127251064

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS  
Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



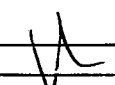
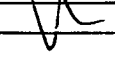
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:18:57 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45095	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251064
<b>This Issue</b> : 23/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42620	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 29/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-064 with Dart IPP D212-725-1-064"

Send a copy of this IPP

in 09-01-23

2.0	D2127251064	Stiffener
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

STIFFENER

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-064	Stiffener	<u>45321</u>
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Attach serviceable tags



JAN 30 2009

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-064 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:18:58 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45095

Part Number: D2127251064

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



*[Signature]*

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



*[Signature]*

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



*N/A*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



*01/02/04 [Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*U 9.02.03*

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.5**

Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24, Fig. 5. Material 2024T3 0.50, Batch Number .1947

1.5 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*  
**AMO 6-81** Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.6**

Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24, Fig. 5. Material 2024T3-.063 , Batch No. .1947

1.6 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*  
**AMO 6-81** Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.7**

Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25, Fig.7. Material 202T3 .040 , Batch No.1947 .

1.7 Work Done By: Stephen Hebert

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*  
**AMO 6-81** Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.8**

Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063 / -064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26, Fig. 6. Material 2024T3.050, Batch No. 1947.

1.8 Work Done By: Stephen Hebert

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*  
**AMO 6-81** Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*